



Material - IS 6912 DPA

Standard Specification for Copper and Copper Alloy Forging Stock and Forgings

Group - Non-Ferrous Copper Alloy

Sub Group - IS 6912 Copper and Copper Alloy Forging Stock and Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Tin	Sn %	0.100 max.		
Lead	Pb %	0.010 max.		
Iron	Fe %	0.030 max.	As Raw	
Nickel	Ni %	0.150 max.		
Arsenic	As %	0.200 - 0.500		
Antimony	Sb %	0.100 max.		
Phosphorus	P %	0.020 - 0.100		
Tellurium	Te %	0.020 max.		_
Bismuth	Bi %	0.003 max.	Mechanical Properties	
Zinc	Zn %	Balance	Tensile Strength in Mpa	215 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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